

MAKING STUFF IN THE SHED

MADE FOR CLUG

BY RACHAEL AND HUGH BLEMINGS

Agenda

- Introduction to Makerbot Industries Cupcake CNC
- Building our 'bot #326 Batch VII
- Design process
- Quick word about Arduinos
- Cupcake Demo

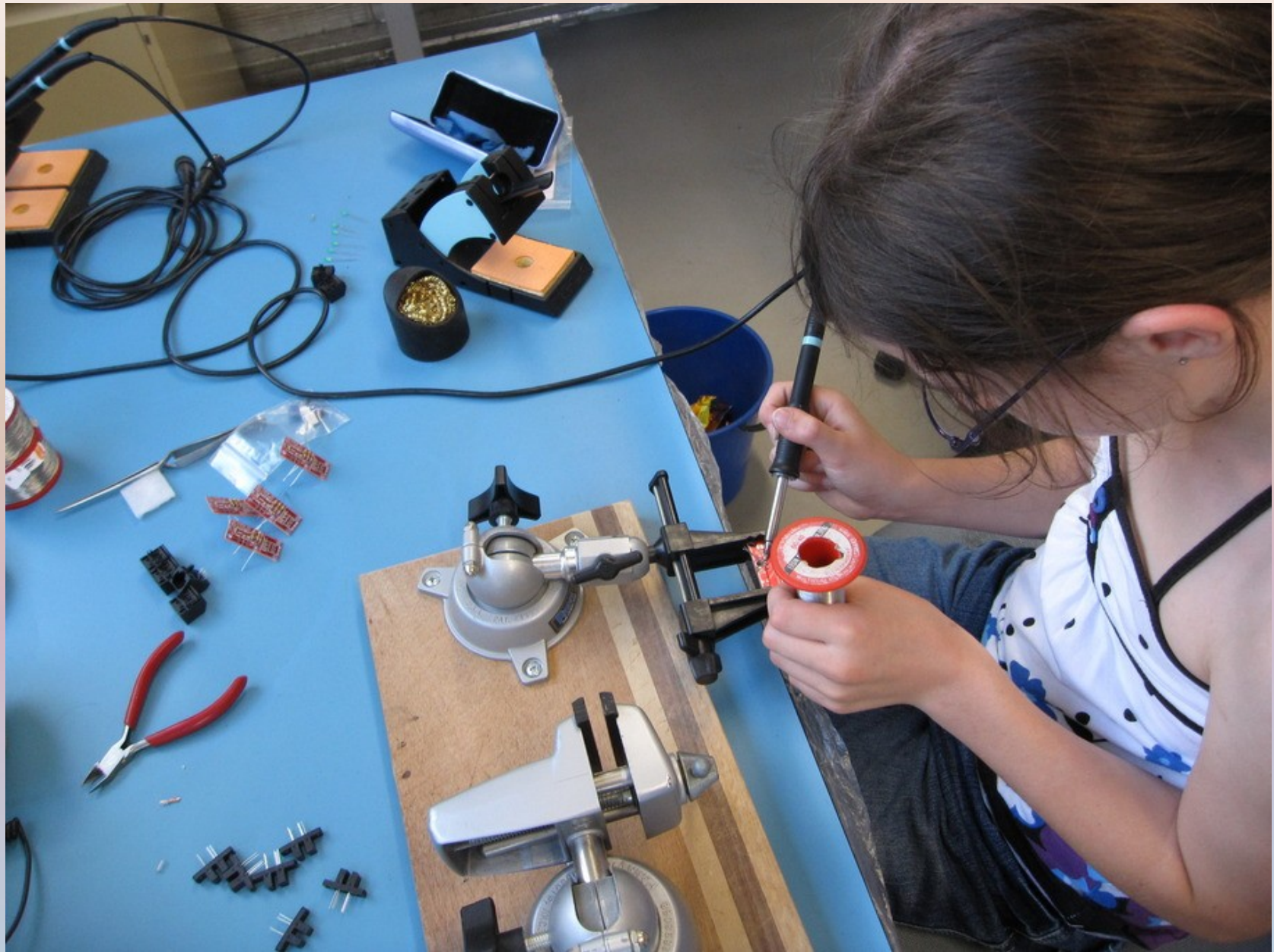
Introduction to Cupcake CNC

- Open (Software, Hardware) 3D “Printer”
 - A RepRap derivative
 - Arduino derived control electronics
- Prints ABS and PLA Plastic
 - PLA is biodegradable
- Print volume of $\sim 100 \times 100 \times 120$ mm
- Resolution ~ 0.5 mm
- Control software builds for Linux, OSX and Windows
- Kits from Makerbot Industries
 - Principals met at NYC Resistor Hakerspace

Building our 'bot – Getting started



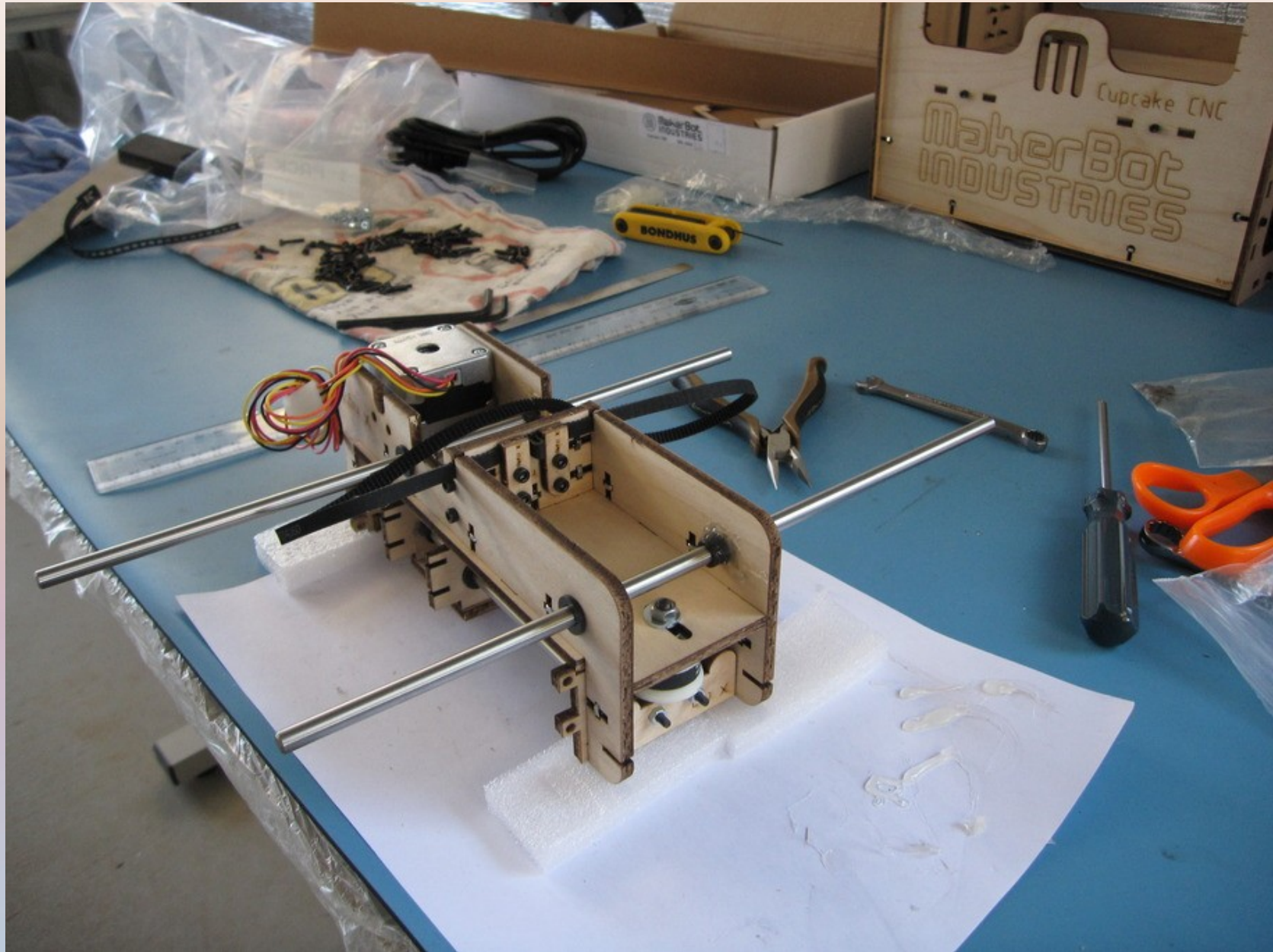
Building our 'bot – Soldering endstops



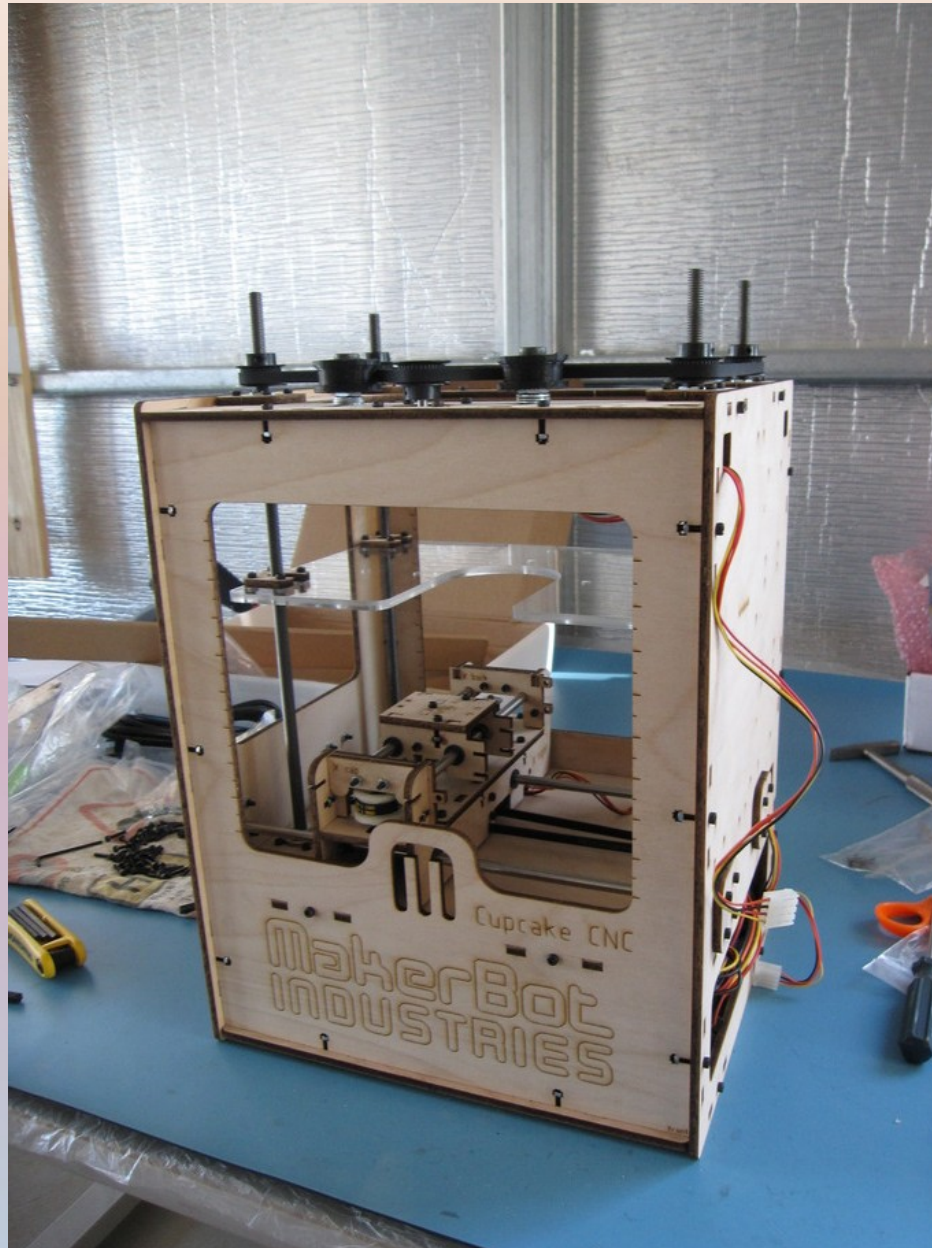
Building our 'bot – Assembling frame



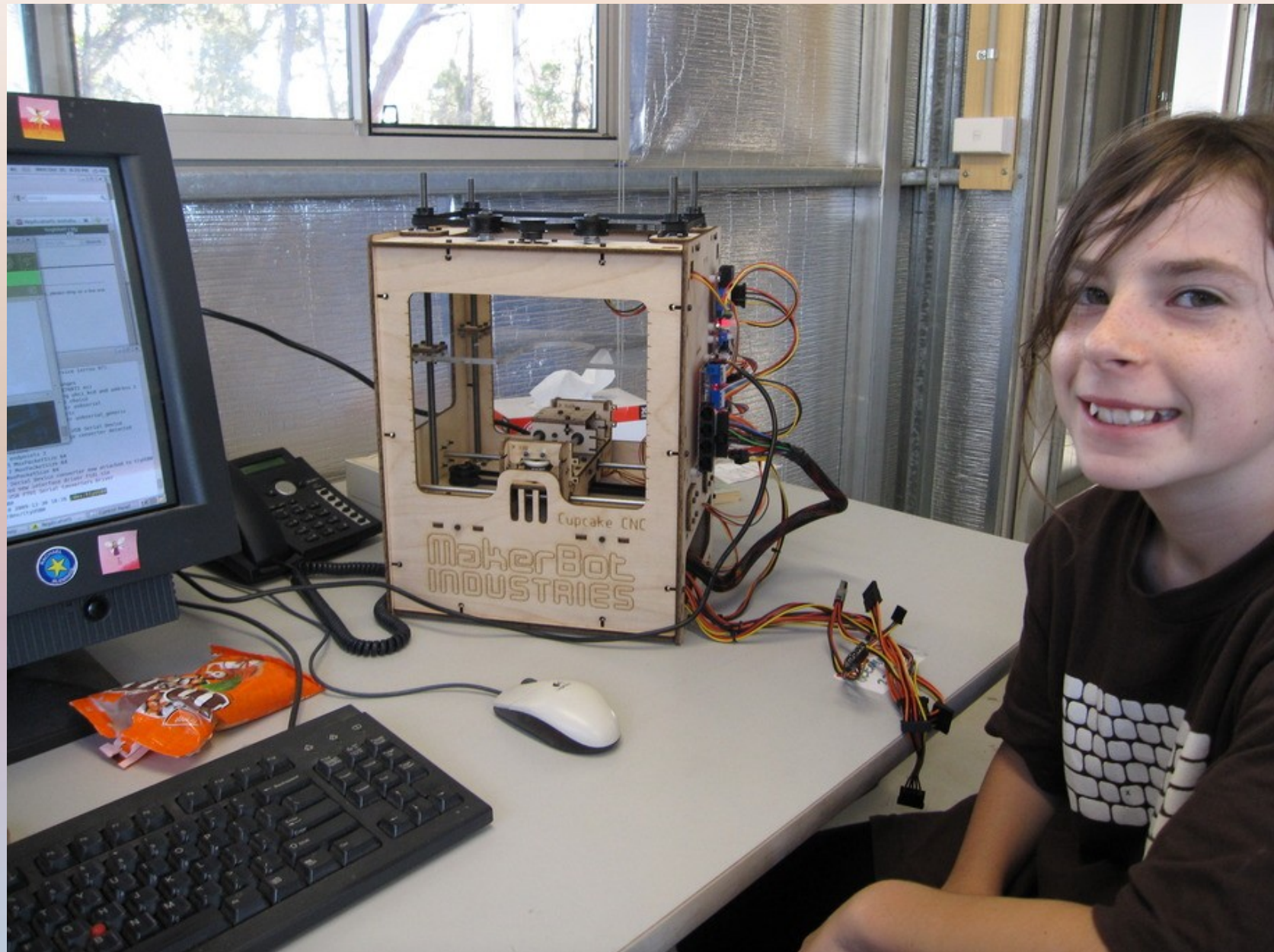
Building our 'bot – Assembling x/y stage



Building our 'bot – main mechanicals done



Building our 'bot – testing electronics



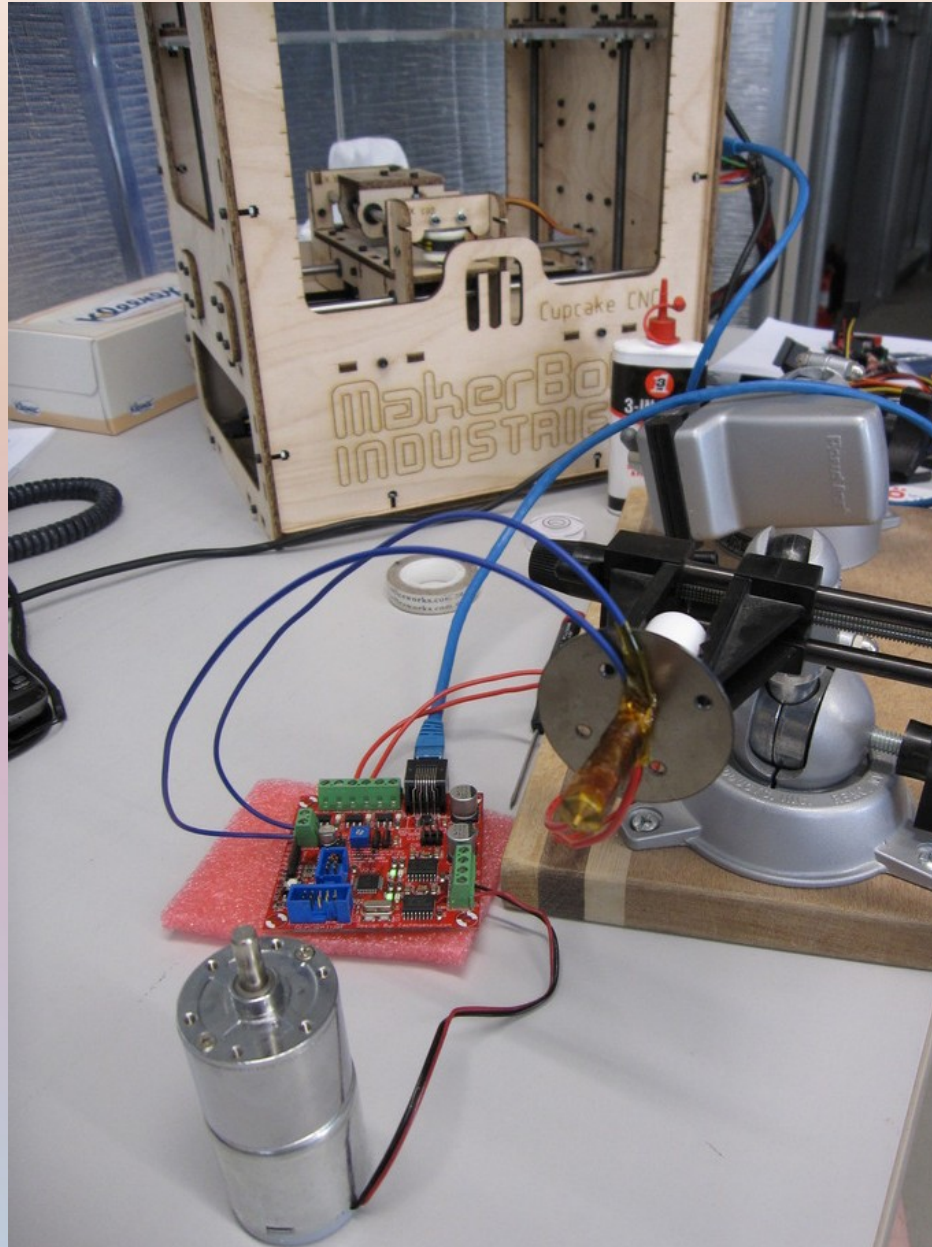
Building our 'bot – extruder heater



Building our 'bot – extruder heater



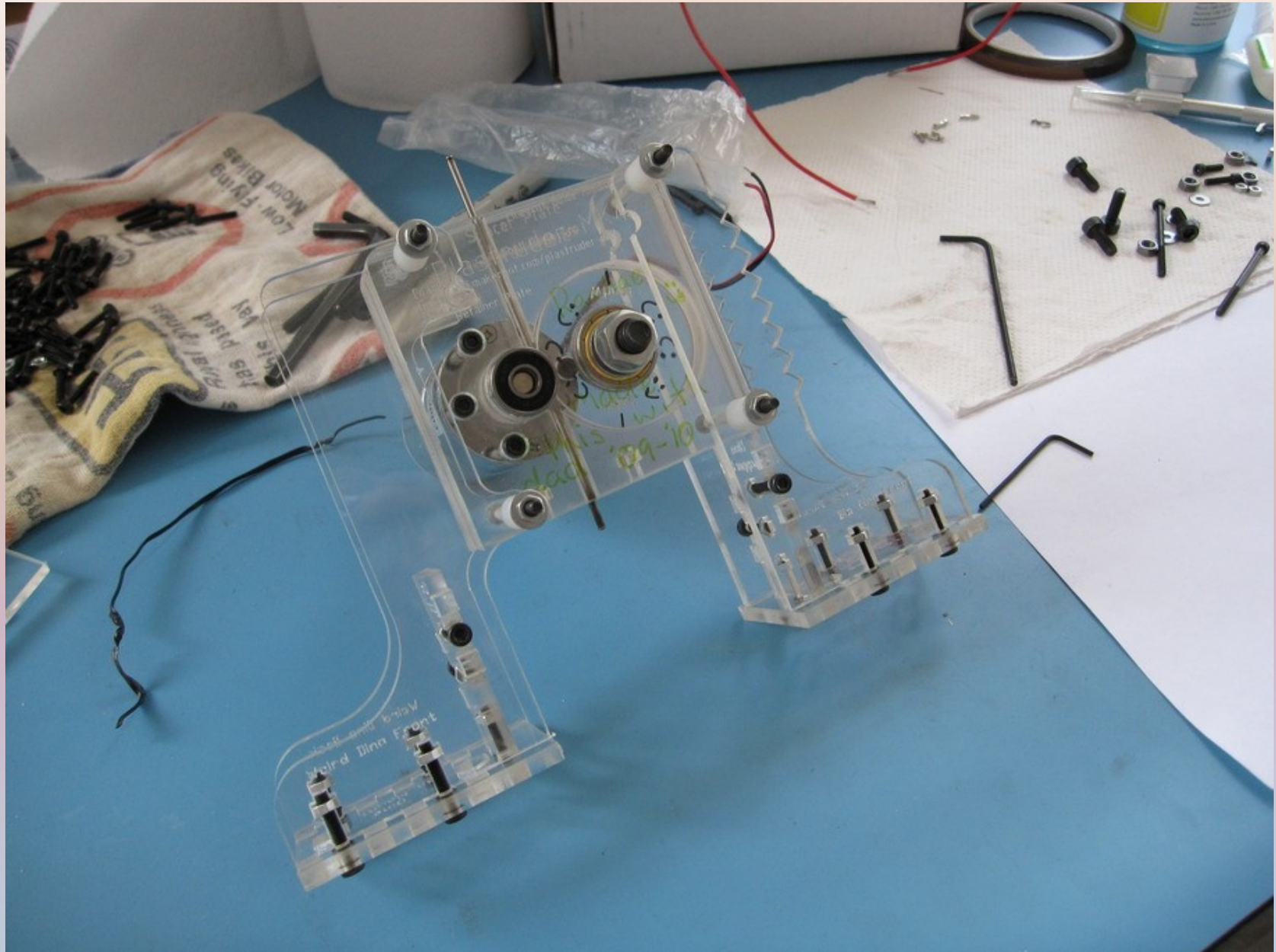
Building our 'bot – testing extruder electronics



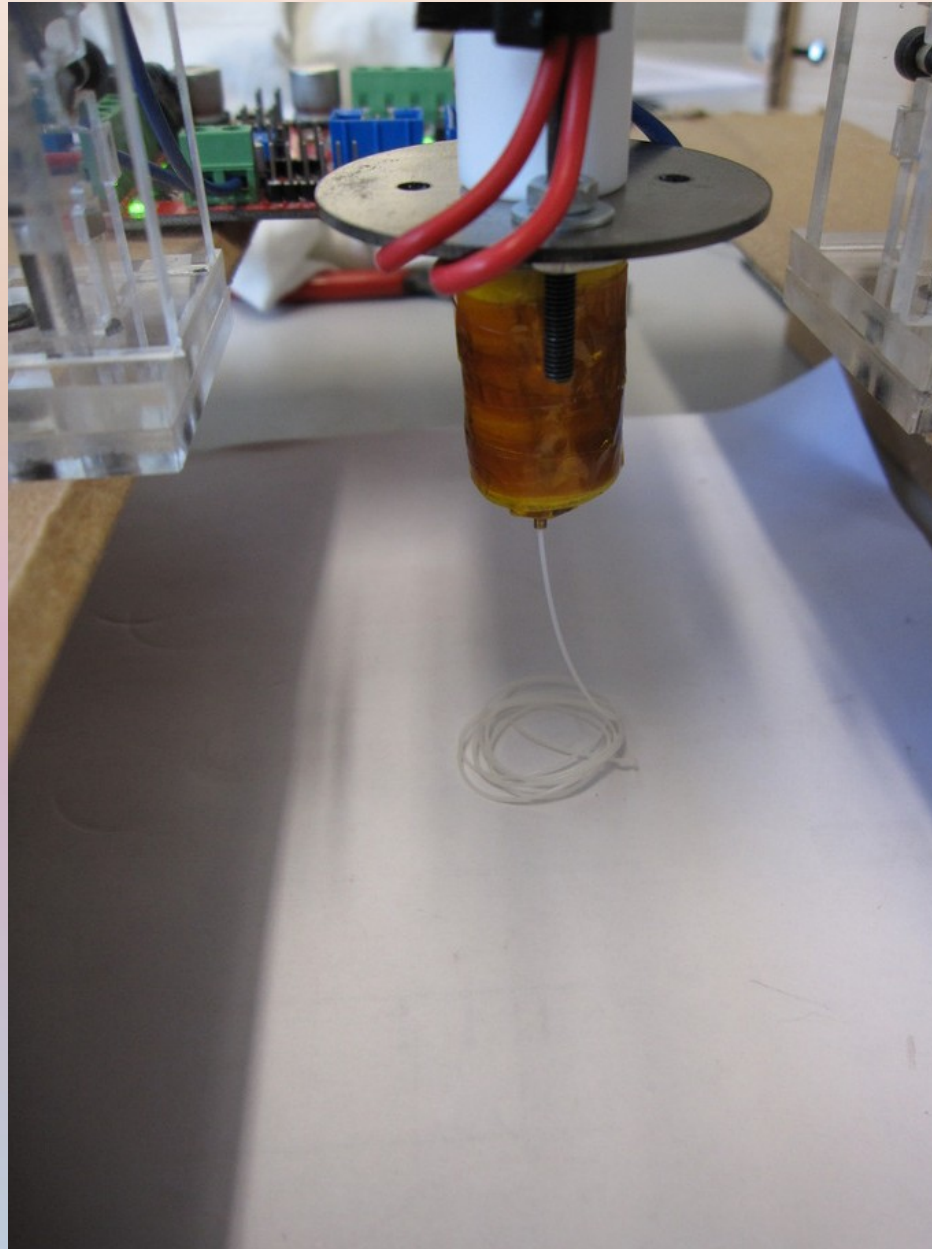
Building our 'bot - extruder mount



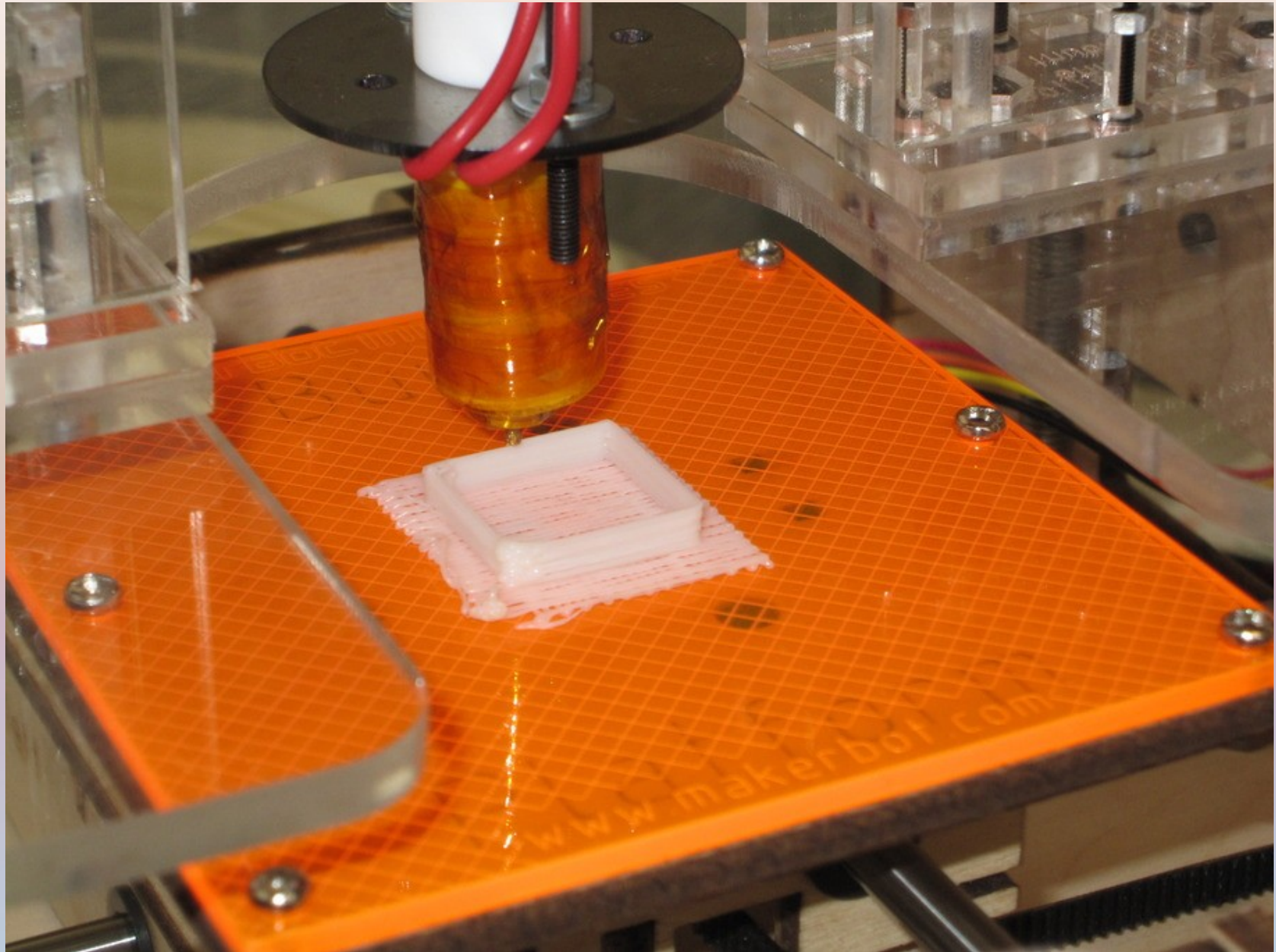
Building our 'bot - extruder mount - 2



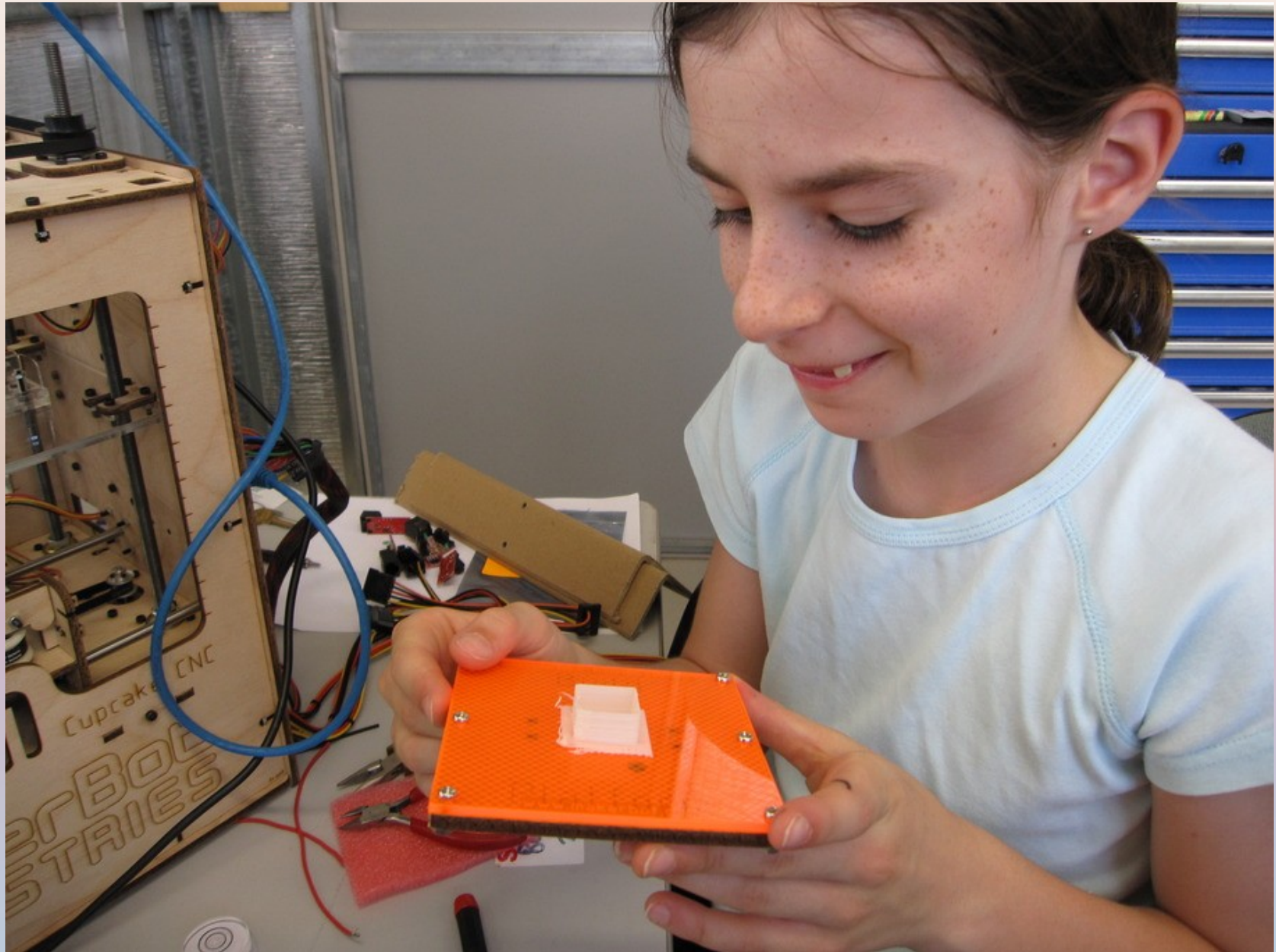
Building our 'bot – testing extruder



Building our 'bot – first print..



Building our 'bot – Success! :)



Design process

- 3D models in .stl (Stereo Lithography) file format
 - OpenSCAD, Blender (FOSS)
 - Solidworks, AutoCAD (proprietary)
- skeinforge converts from .stl files to gcode
- replicatorg drives rewrap board directly
 - or writes to file for use with SD card
- Demo...

Links

- <http://makerbot.com>
- <http://replicat.org>
- <http://thingiverse.com>
- <http://pics.blemings.org/gallery/cupcake326>
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THANKS FOR COMING ! :D